

Be Safe When Installing Quick Couplings Installation of Tapered Thread Connections



- 1** Apply 1-1/2 to 2 wraps of PTFE tape, starting one or two threads from the lead edge, in a clockwise direction. For type 316 stainless steel, be sure to use stainless grade tape.



- 2** Check threads to make sure there is no damage and that tape is properly installed. Align threaded connections and carefully begin threading the two halves together.



- 3** Finger tighten the connection.



- 4** With even and smooth force applied, wrench tighten according to the "Turns From Finger Tight" values listed in the table below.

DO NOT OVERTIGHTEN!



- 5** Coupling is ready for use.

SAE Size	NPFE Thread Size	Turns from Finger Tight
-4	1/4" - 18	2
-6	3/8" - 18	2
-8	1/2" - 14	2
-12	3/4" - 14	1.5
-16	1" - 11 1/2	1.5

Do Not Overtighten!